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# THE HEART OF OUR SYSTEM

### ALUMINUM

The 6060 alloy used for Grad® rails has excellent mechanical properties for structural use, **allowing the systems to be installed in facades even in very exposed environments**. This alloy also has a very good resistance to corrosion in outdoor environments near the seaside and in swimming pool areas.

### **RECYCLING INTERNAL SCRAPMETAL**

Thanks to its high recycling capacity, aluminum is a real energy asset and is integrated into the heart of the circular economy. Recycling is essential, so we apply the necessary sorting instructions to **give new life to aluminum scrap.** 

THE GRAD<sup>®</sup> CLIP Injected from POLYOXYMETHYLENE

#### **INVISIBLE FASTENING SYSTEM**

For cladding, the GRAD system is recognized as complying with the requirements of DTU 41-2 for ventilated cladding.

#### EASILY DETATCHABLE WITH KEYS

It is as easy to unclip a board as to clip it, thanks to keys developed to pass between 2 boards, and to insert between the aluminium rail and the lugs of the clips. The boards, clips and frame are not damaged, everything is repositionable without difficulty.





### **RESOURCE EFFICIENCY**

Burger has undertaken the renewal of its injection molding machine park: the energy-intensive hydraulic presses have been replaced by low-consumption electric presses. In addition, air heaters have been installed in the injection molding shop to heat the production area with the heat recovered from the cooling circuit of the injection molding machines.





### **RECYCLES & RECYCLABLE**

Because it can be recycled over and over again, aluminum saves 95% of the energy and 70% of the water needed to produce primary aluminum. Since aluminum does not lose any of its qualities during the recycling process, **this material makes it possible to approach the goal of zero waste in the long term.** 

### ENVIRONMENT

We manufacture products whose recycling and reuse of materials **minimize the environmental footprint and preserve natural resources.** 

### **EUROPEAN FABRICATION**

### 100% RECYCLABLE

### **100% FRENCH FABRICATION**

Made in Alsace

### RESISTANT

The GRAD system has been tested in the lab and, thanks to its high tensile strength, it can be used on buildings of 10 m and 28 m in areas that are highly exposed to wind.

## **POSSIBLE CONFIGURATIONS**

# **CLADDING FOR ANY PROJECT**

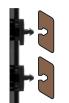
The aluminum rail, industrially pre-fitted with polyoxymethylene (POM) clips, provides an optimal invisible fastening system for facade cladding installations. The system, which has been tested worldwide, has been recognized by the FCBA as meeting the normative requirements for tear-off and durability.

Thanks to the different types of rails, all configurations are possible, both in terms of cladding and finishes.

**VERTICAL - ANTA** 

### **HORIZONTAL - SILVA**





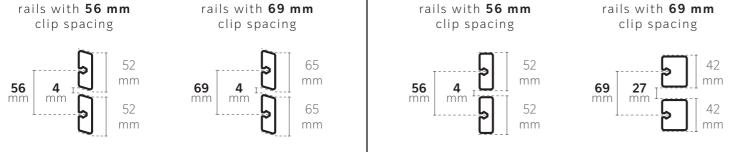
The Silva S range designates narrow boards whose recommended installation direction is horizontal. These profiles are manufactured at an angle to facilitate the flow of water. Several species and widths are available.

rails with 69 mm

clip spacing

The Anta S range designates narrow boards with a recommended vertical installation. These profiles are planed with straight edges. Several species and widths are available.

### **EXAMPLES OF POSSIBLE CONFIGURATIONS**





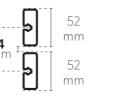
rails with **71 mm** clip spacing

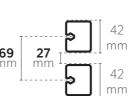


rails with **56 mm** 

clip spacing











## Variable Geometry

The Varibo range includes the 3 Moso X-Treme profiles which are recommended to be installed vertically. These profiles are planed with straight edges.

Thanks to the dedicated rail that enables to combine different widths according to the Varibo rhythm, it is possible to easily offer a unique design to the facade.



### Custom Projects

Thanks to the prepositioning of the clips in the factory, the Grad® system allows you to propose various spacings between the wood profiles.

You can obtain hundreds of possible combinations to personalize your facade.

In addition to the customization offered by the variability of the board spacing, many other profiles and wood finishes are compatible with the Grad® system. This document presents only the current offer.

To consult the other profiles available, please contact our sales department.



## 3D Cladding

Thanks to the Anta S Thermopin line, it is also possible to vary the thickness of the boards. Combining the two board styles adds dimension and character to the facade by creating a 3D relief.



### Finishes

The graying of wood is a natural phenomenon. This gray patina depends on the exposure of the wood to weather and UV radiation. It is therefore possible to see a slight difference between two parts of your cladding.

Over time, your cladding will have a uniform appearance.

The Vivid Silvered Light Grey finish has been developed to anticipate this graying of the wood and to offer, from the moment of installation, a homogeneous appearance to your cladding. Over time and without color maintenance, the natural gray of the wood will gradually take the place of the finish without any tone discontinuity.



## **RAILS + ACCESSORIES**

# **WOODEN CLADDING**



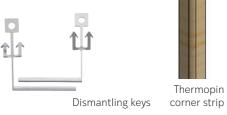












REF	DESCRIPTION	QTY/PALETTE	CONSUMPTION INDICATIVE PER M <sup>2</sup>
1185	FLAT RAIL - 124 mm clip spacing 32 clips for 16 boards of 120 mm 12 x 55 x <b>1984</b> mm.	216 pcs	0,85 pc
1187	<b>FLAT RAIL - 71 mm clip spacing</b> 28 clips for 28 boards 12 x 55 x <b>1988</b> mm.	216 pcs	0,85 pc
1188	<b>FLAT RAIL - 56 mm clip spacing</b> 35 clips for 35 boards 12 x 55 x <b>1960</b> mm.	216 pcs	0,85 pc
1792	<b>FLAT RAIL - 70 mm clip spacing</b> 28 clips for 28 boards 12 x 55 x <b>1960</b> mm.	216 pcs	0,85 pc
1799	<b>FLAT RAIL - 51 mm clip spacing</b> 39 clips for 39 boards 12 x 55 x <b>1989</b> mm.	216 pcs	0,85 pc
1822	FLAT RAIL - 69 mm clip spacing 29 clips for 29 boards 12 x 55 x <b>2001</b> mm.	216 pcs	0,85 pc
2480	<b>FLAT RAIL - VARIBO</b> 32 clips for 25 boards 12 x 55 x <b>1968</b> mm.	216 pcs	0,85 pc
2191	<b>FLAT RAIL - 46 mm clip spacing</b> 43 clips for 43 boards 12 x 55 x <b>1978</b> mm.	216 pcs	0,85 pc
2632	<b>FLAT RAIL - 58,5 mm clip spacing</b> 34 clips for 34 boards 12 x 55 x <b>1989</b> mm.	216 pcs	0,85 pc

### **ACCESSORIES**

REF	DESCRIPTION	SALE UNIT	QTY/PACKAGE
2179	<b>COLLE - 310 ML CARTRIDGE</b> For clips and wooden boards for vertical installation	1 cartridge	no package
1488	TOP LINK S Joining piece	Sachet 20 pcs	10 sachets
1489	TOP LINK L Joining piece	Sachet 20 pcs	10 sachets
1486	CUSHION CLIP With screws	Sachet 20 pcs	25 sachets
1483	GRAD <sup>®</sup> CLIP	Sachet 50 pcs	20 sachets
1485	HALF CLIP	Sachet 50 pcs	20 sachets
968	DISMANTLING KEYS - 120	1 pair	6 paire
1784	DISMANTLING KEYS - 155	1 pair	10 paire
2589	<b>THERMOPIN CORNER STRIP</b> 3.8 x 3.8 x 450 cm	1 pc	200 pcs
2611	TOUCH-UP PAINT - VIVID LIGHT GREY for Thermopin Silvered boards - 1L	1 pc	no package





	POSSIBLE CLIP SPACING (MM)	BOARD SPACING (MM)
00 cm ANTA S		
60 cm ANTA S		4/5/6
90 cm ANTA S		
20 cm ANTA S	-	
00 cm SILVA S	69/70/71	
60 cm SILVA S	-	
90 cm SILVA S	-	
20 cm SILVA S	-	
00 cm ANTA S		
60 cm ANTA S	-	
90 cm ANTA S	46/51/56/69	4/5/9/14
20 cm ANTA S	-	
00 cm ANTA S GREY		
60 cm ANTA S GREY	-	
90 cm ANTA S GREY	-	
20 cm ANTA S GREY		4/5/6
00 cm SILVA S GREY	- 69/70/71	
60 cm SILVA S GREY	-	
90 cm SILVA S GREY	-	
20 cm SILVA S GREY	-	
0 cm ANTA S		
0 cm ANTA S	-	
l0 cm ANTA S	-	4/17/18/19
'0 cm ANTA S	-	
0 cm ANTA S	56/69/70/71	
0 cm SILVA S		
0 cm SILVA S	-	
0 cm SILVA S	-	
10 cm SILVA S	-	
'0 cm SILVA S	-	
00 cm SILVA S	-	
.5 x 185 cm VARIBO	51/56/69/70/71	6/11/24/25/26
.4 x 185 cm VARIBO	69/70/71	5/6/7
1.9 x 185 cm VARIBO	124	4
	POSSIBLE CLIP SPACING (MM)	BOARD SPACING (MM)
cm ANTA S		
cm SILVA S		4/17/18/19
cm ANTA S	56/69/70/71	
cm SILVA S	50,03,10,11	
cm ANTA S GREY		
cm SILVA S GREY		

## GRAD® CLADDING THE INVISIBLE FASTENING SYSTEM

### A clip-on system for optimized installation, with perfect alignment of the boards, and without any visible screws.

The aluminum rail, industrially pre-fitted with polyoxymethylene (POM) clips, provides an optimal invisible fastening system for facade cladding installations. The system, which has been tested worldwide, has been recognized by the FCBA as meeting the normative requirements for tear-off and durability.

Thanks to the different types of rails, all configurations are possible, both in terms of cladding and finishes.

Our manufacturing is 100% French (made in Alsace). Our particularity: thanks to the dismantling keys, it is as easy to unclip a board as to clip it.

### Faster installation

With the pre-positioning of the clips at the factory, it is no longer necessary to drill, nail or shim. It is also impossible to make a mistake in the alignment. This saves an incomparable amount of time during installation.

#### Perfect finish

The boards are attached by simply pressing them together and the distance between each clip ensures perfect straightness and alignment. This resistant system accepts the stresses of possible wood deformations, guaranteeing perfect drainage lines over time.

#### Our guarantee

Thanks to our concept, the boards are not in direct contact with the frame and the spacing between them is guaranteed. There are no points of water stagnation, which increases the durability of the system. The rail structure is guaranteed for 20 years.







## dismantling keys presentation



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